

Balloon
Pos.
Qty.

B

C

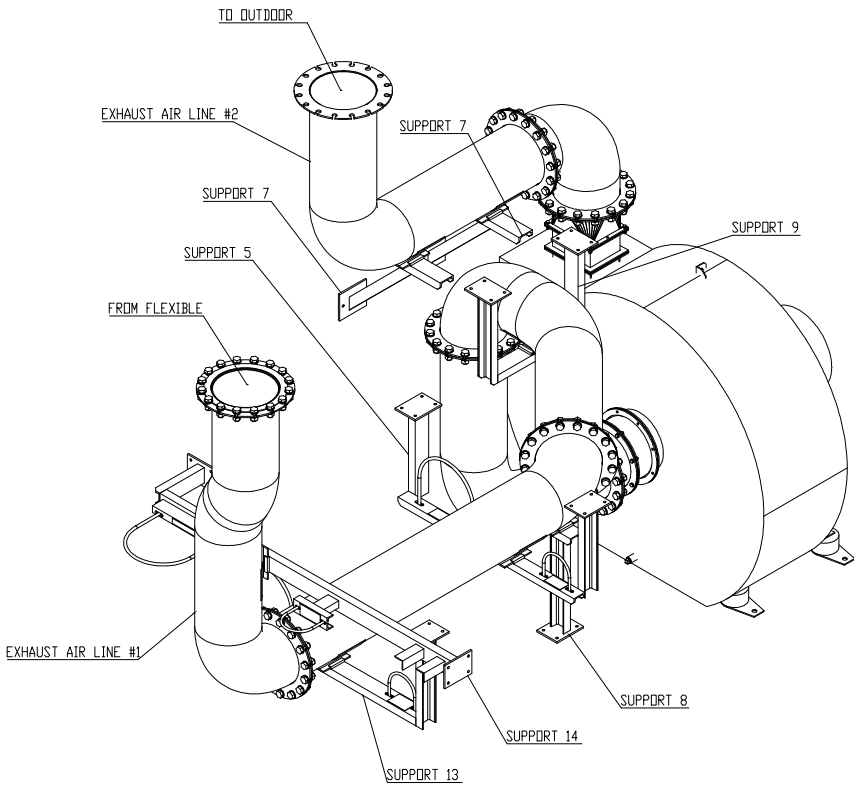
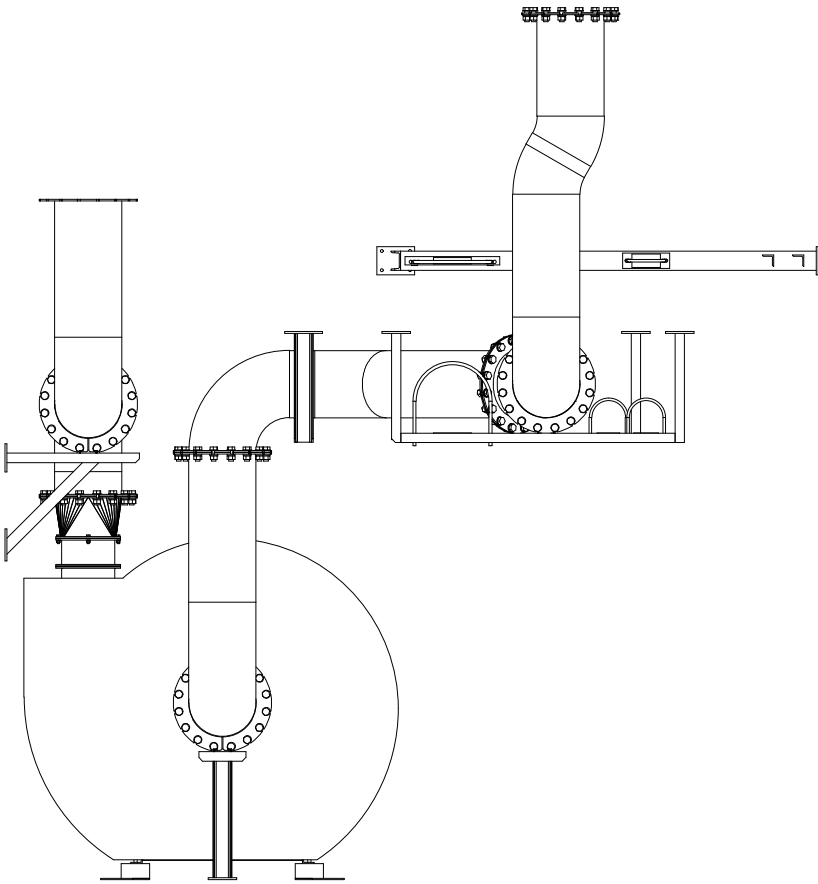
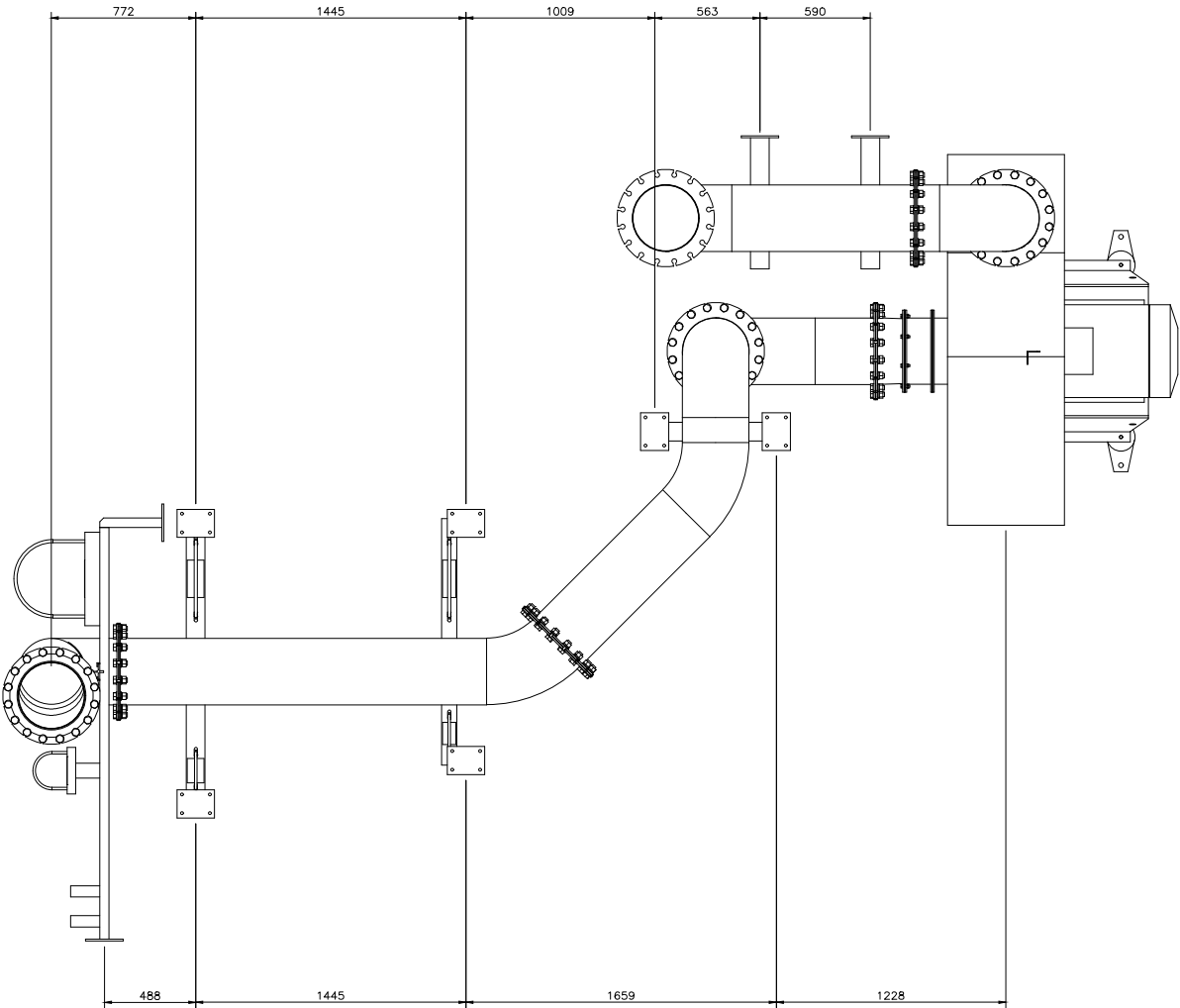
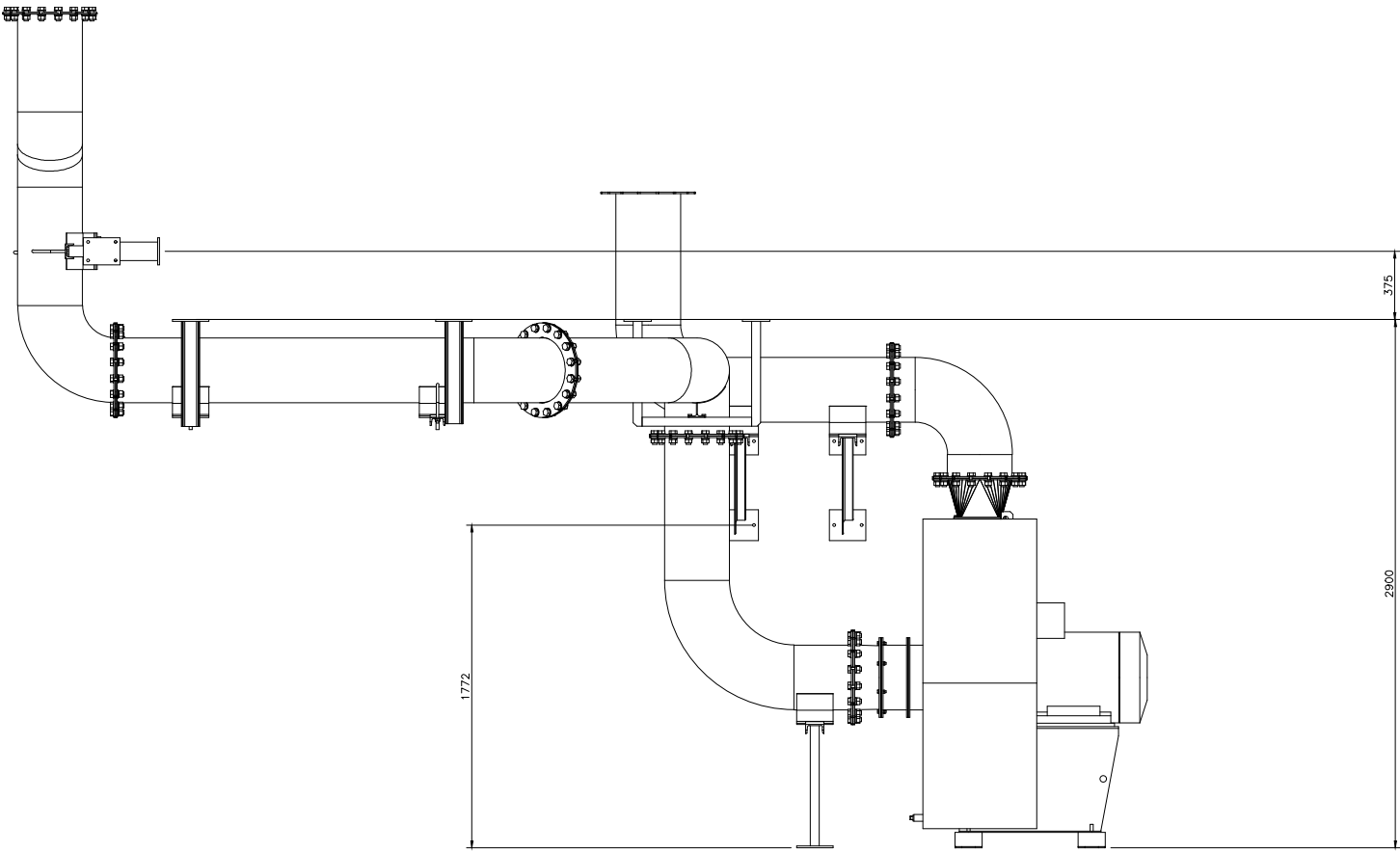
D


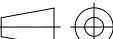
E

F

G

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UNSPECIFIED WELDS:												
JOINT WITHOUT BEVEL		40%	JOINT WITH BEVEL		70%	50-100 70% 50-100	REINFORCEMENT JOINT		80%	PIPE/PROFILE JOINT	40% 40%	PLATE SPLICING
Note: Percentage (%) of the weld in relation to the smallest section of the weld joint.												
Non-individual tolerances according to DIN 7168.						Drawn 3D: Brajan IDBTEK.						
						Drawn 2D: Brajan IDBTEK.						
		10-50	50-120	120-400	>400		Date: 1/12/2025		1st Dihedral  ISO 5456-2			
		±0,5"	±0,33"	±0,16"	±0,083"							
		6-30	30-120	120-315	315-1000	>1000						
		±0,2	±0,3	±0,5	±0,8	±1,2						
Oxygen Route						Rev. B	N° Drawing: 2558-3322-TMT-ESR16					
							Scale 1:40		Weight (kg)		Sheet 1 of 1	
TMT (FVRB-2,7-25)												